

<u>Enrico Santini</u>

A True Garagiste in Bolgheri on the Tuscan Coast

"Enrico Santini continues to turn out impressive wines in the full-bodied generous style that is typical of Bolgheri." - Antonio Galloni

"One of the most pleasant surprises of the entire Tuscan Coast" - Wine Advocate

"We are delighted to welcome Enrico Santini to the ranks of our Three Glass winners. ... this very talented winemaker from Bolgheri has hit the bull's eye that had us sitting up in our seats." — Gambero Rosso

Enrico Santini was born and raised in the area of Bolgheri. From his earliest days, he had a deep passion for the microclimate of this spectacular Tuscan coastal area. This passion would eventually influence his decision to implement organic practices within his vineyards, to achieve a perfect harmony between the vine and terroir, thus obtaining the maximum results imaginable between the combination of these elements.

Santini was one of those people who worked for two decades to achieve "overnight success." Enrico Santini spent 15 years working in the supermarket industry before leaving to work for a friend's winery. After three years Enrico ventured out on his own – with no winery, no vineyards, no tools and, as he puts it, mortgages enough for two lives. Enrico planted his first vineyard in 1998 and transformed the garage and basement of his home into a winery.

Santini would produce his first wines in 1999 and was quickly recognized as one of the future stars under the Bolgheri appellation.

Winemaker: Enrico Santini, Attilio Pagli – Oenologist Varietals planted: Sauvignon Blanc, Vermentino, Cabernet Sauvignon, Merlot, Syrah, Sangiovese Total acres: 15 hectares of property

Soil: Predominantly composed of sediment resulting from the Pleistocen period. The layers consist of Coarse sand for the first 50 - 60 cm, followed by Clay (80 - 100 cm). Below is fossil material at about 120 cm. Well drained, void of limestone. Slightly alkaline with a Ph between 6.90 and 7.50. Sparse salinity.

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